Fig.1

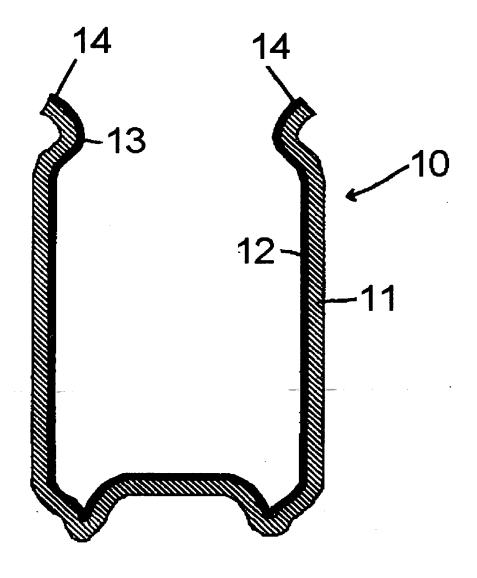
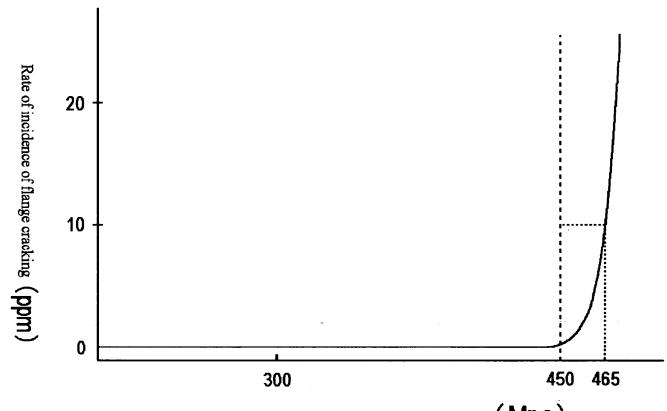


Fig.2



Tensile stress at break in direction of circumference of can (Mpa)

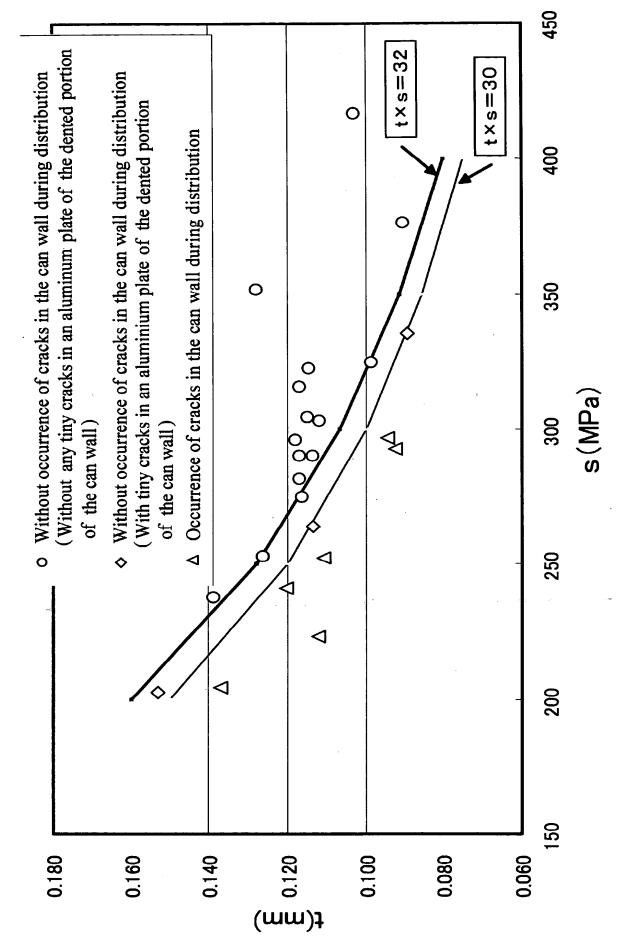


Fig.3

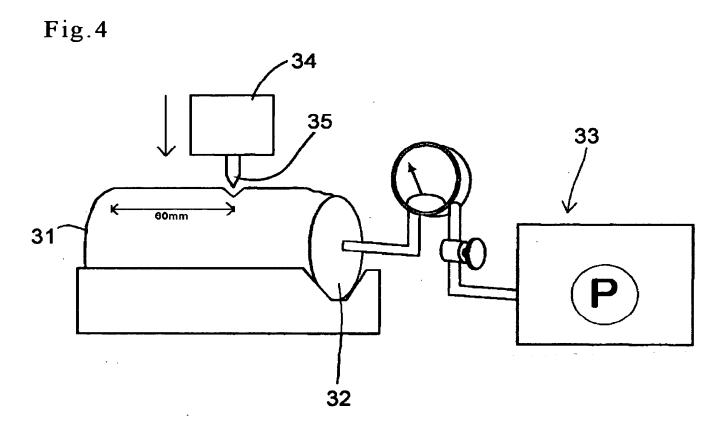
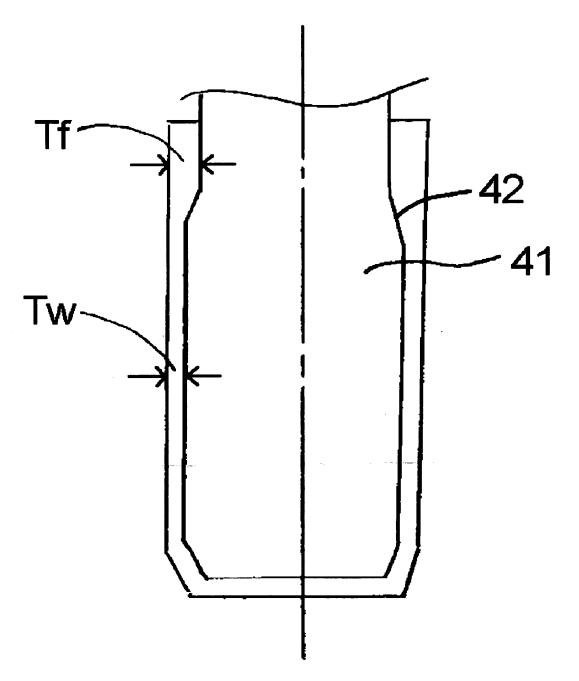


Fig.5



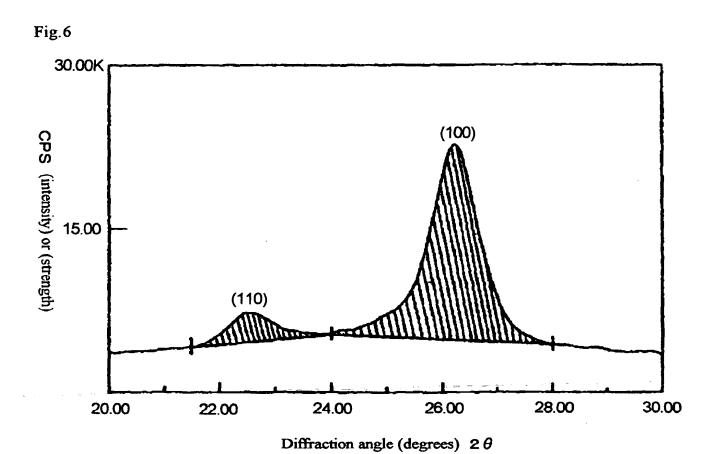
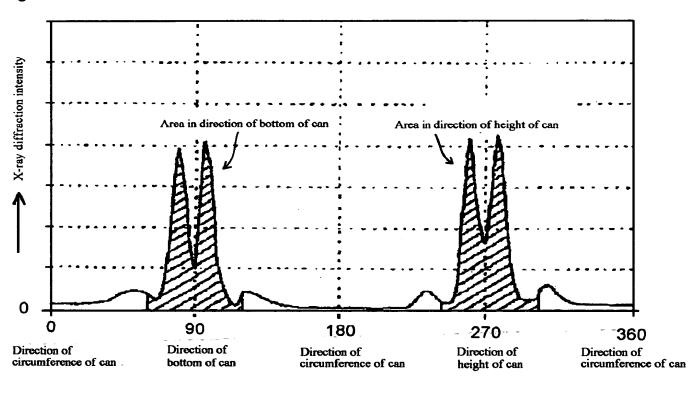


Fig.7



degree of rotation

Fig.8

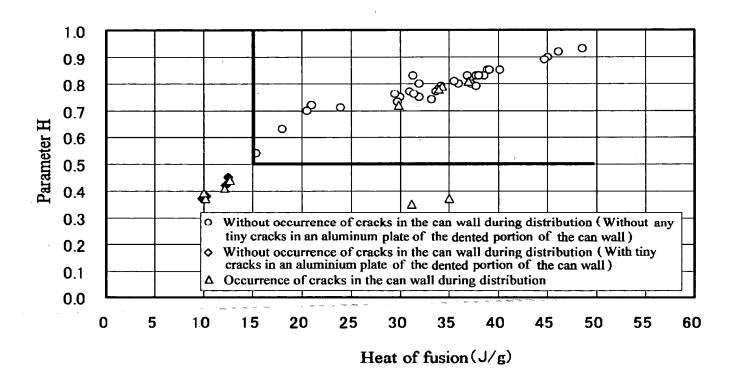




Fig.9

